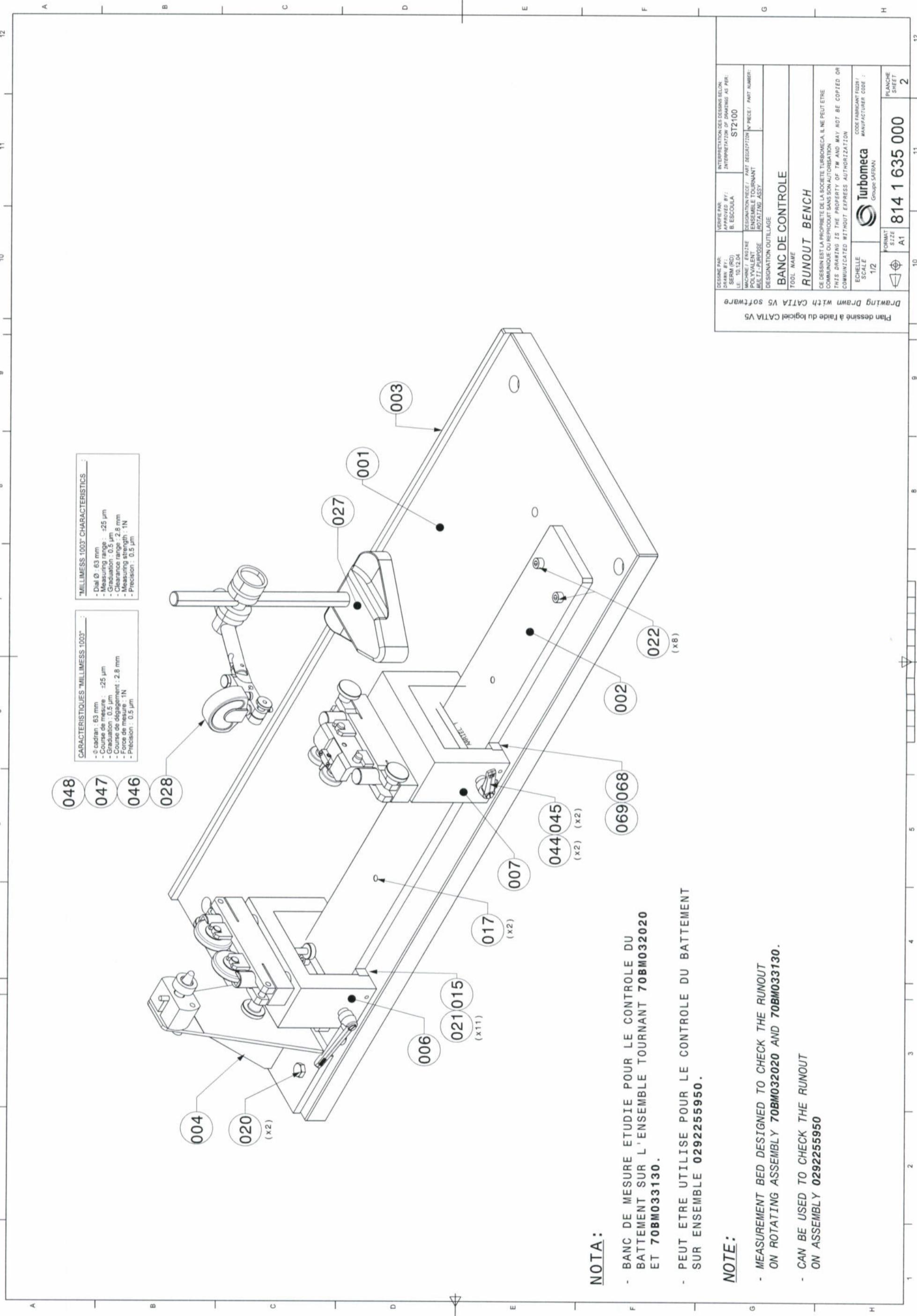
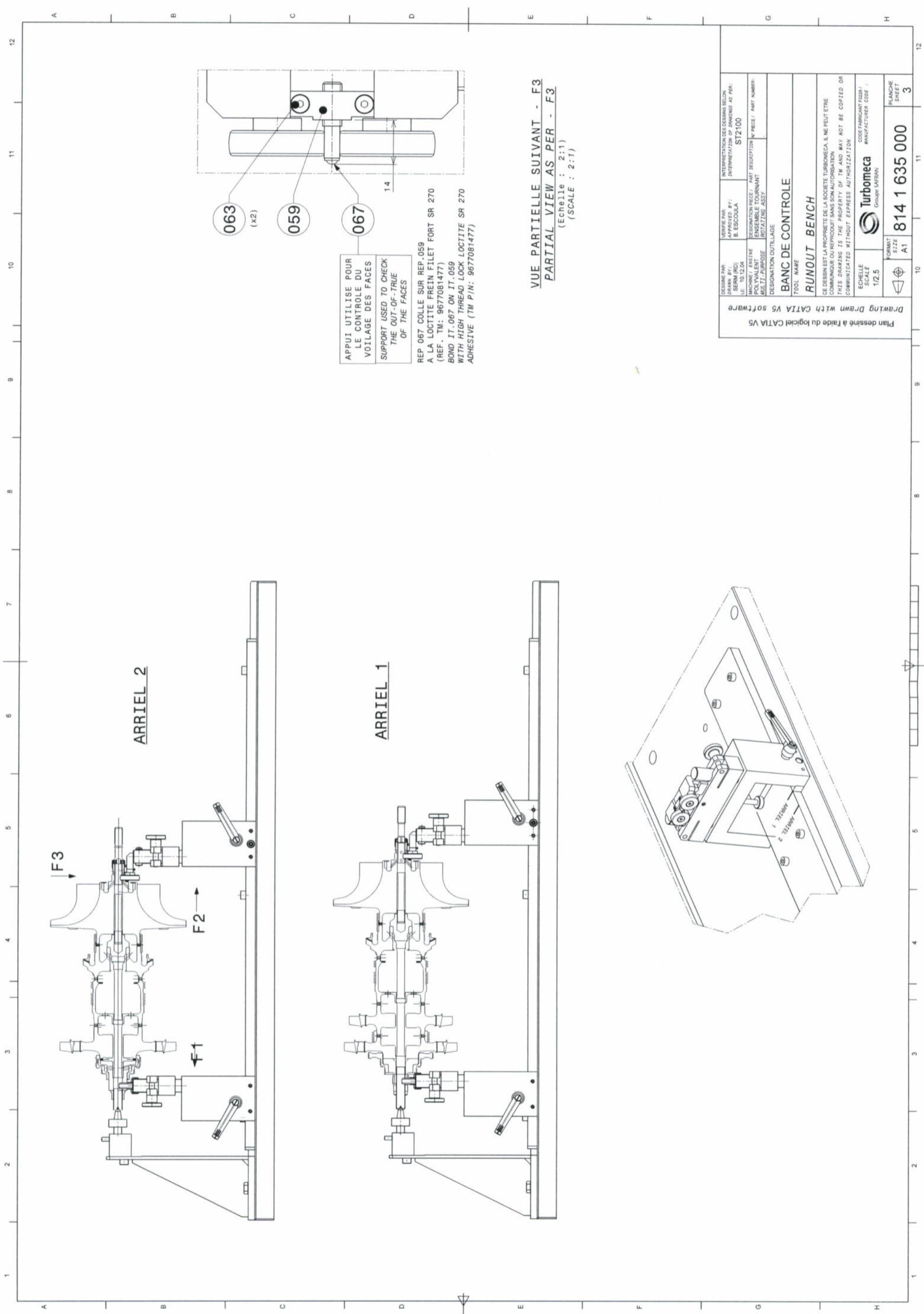


MODIFICATIONS												INDEX	
AJOUTE REP.028 A 034. ADDED IT.028 TO 034.												A	
MODIFIE REP.019.010.011.012 / SUPPRIME REP.005.018.023.019 - AJOUTE REP.035 A 038. MODIFIED IT.019.010.011.012 / DELETED IT.005.018.023.019 - ADDED IT.035 TO 038.												B	
MODIFIE REP.001.006.007 / AJOUTE REP.009.018. MODIFIED IT.001.006.007 / ADDED IT.009.018.												C	
SUPPRIME REP.035.036.038 / AJOUTE REP.039 A 043. DELETED IT.035.036.038 / ADDED IT.039 TO 043.												D	
REP.012 : QTE 1 A 2 / REP.015 : QTE 2 A 4. IT.012 : QTY 1 TO 2 / IT.013 : QTY 2 TO 4.												E	
SUPPRIME REP.06.011.015.029 A 034 / AJOUTE REP.044 A 048 - MODIFIE REP.002.006.007.011 A 015. DELETED IT.005.011.015.029 TO 034 / ADDED IT.044 TO 048 - MODIFIED IT.002.006.007.011 TO 015.												F	
MODIFIE REP.012. MODIFIED IT.012.												G	
AJOUTE REP.018.019.049.050 / MODIFIE REP.011.008. ADDED ITEM.018.019.049.050 / MODIFIED IT.011.008.												H	
REDESSINE ENTIEREMENT SUR LOGICIEL CATIA V5R10 / SUPPRIME REP.010 A 014 REP.018.019.026.039.040.041.043.049 - REP.016 : QTE 4 A 2 / REP.021 : QTE 7 A 11 / REP.022 : QTE 6 A 8 - MODIFIE REP.008.009 / AJOUTE REP.051 A 066.												I	
DRAWING COMPLETELY DRAWN WITH CATIA V5R10 SOFTWARE - DELETED IT.010 TO 014 IT.018.026.039.040.041.043.049 - IT.016 : QTY 4 TO 2 / IT.021 : QTY 7 TO 11 / IT.022 : QTY 6 TO 8 - MODIFIED IT.008.009 / ADDED IT.051 TO 066.												J	
AJOUTE TABLEAU SUIVI PERIODIQUE ET TRADUCTION EN ANGLAIS. ADDED TABLE OF SCHEDULED FOLLOW-UP AND TRANSLATION INTO ENGLISH.												K	
AJOUTE REP.067 / MODIFIE REP.055 ET 059 / SUPPRIME REP.060 ET 066. ADDED ITEM.067 / MODIFIED IT.055 AND 059 / DELETED IT.060 AND 066												L	
MODIFIE REP.087. MODIFIED IT.087.												M	
MODIFIE REP.002. REP.007 ET REP.015 (Qte 2 → 1). AJOUTE REP.068 ET REP.068. MODIFIED IT.002, IT.007 AND IT.015 (Qty.2 → 1). ADDED IT.068 AND IT.068.												N	
MODIFIE REP.059. MODIFIED IT.059.												O	
MODIFIE REP.053. MODIFIED IT.053.												P	
ALL DIMENSIONS ARE IN MILLIMETERS												Q	
HEAVY SUPPORT FOR DIAL GAUGE 815 GN PIN #413001 "MAHR" WITH HORIZONTAL ARM LG.350 mm												R	
- 29 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												S	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												T	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												U	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												V	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												W	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												X	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												Y	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												Z	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												AA	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												BB	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												CC	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												DD	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												EE	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												FF	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												GG	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												HH	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												II	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												JJ	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												KK	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												LL	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												MM	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												NN	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												OO	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												PP	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												QQ	
- 20 - 4 VIS-O-HO-M6x20 - 25 - 2 VIS-BE-PRESSION - 24 - 4 VIS STRIEE - 23 - 23 SCREW WITH STRAIGHT-LINE KNUURLS												RR	





$$A - A$$

cheille : 2:1)
SCALE : 2:1)

BONDED WITH
CYANO-ACRYLATE ADHESIVE
COLLE A LA COLLE
CYANO-ACRYLATE

057
061
056
064

VUE PARTIELLE SUIVANT - F2

A technical line drawing of a mechanical assembly. At the top, a tapered component is shown with a leader line pointing to a callout circle containing the number '058'. Below it is a stepped housing with a leader line pointing to a callout circle containing '042'. A vertical column with a rectangular cross-section is positioned in the center. A leader line points to a callout circle containing '022 (x8)'. At the bottom, a base plate features a central hole, with a leader line pointing to a callout circle containing '022'.

This technical drawing illustrates a mechanical assembly. It features two large circular components, each marked with a stylized letter 'A' inside a circle. A central vertical rod connects these two components. A horizontal rod, labeled 'C', is positioned below the central rod and is secured to the lower part of the central rod. The entire assembly is mounted on a base plate, indicated by a dashed line and a central hole. Reference numerals 053, 052, 024, and 051 are present, likely indicating specific parts or assembly steps. The drawing uses standard engineering conventions like dashed lines for hidden features and arrows for part orientation.

This technical drawing illustrates a mechanical assembly, likely a component of a larger machine. The drawing shows a central vertical structure with a horizontal beam extending to the right. A cylindrical component is mounted on the left side. A callout labeled 051 points to a small circular detail on the left. A callout labeled 065 points to a circular detail on the central vertical structure. A callout labeled 045 points to a circular detail on the right side. A callout labeled 021 points to a rectangular detail on the far right. The drawing uses standard engineering conventions like dashed lines for hidden features and hatching for different materials or sections.

UE PARTIELLE SUIVANT - F1
PARTIAL VIEW AS PER - F1
(Echelle : 1 : 1)

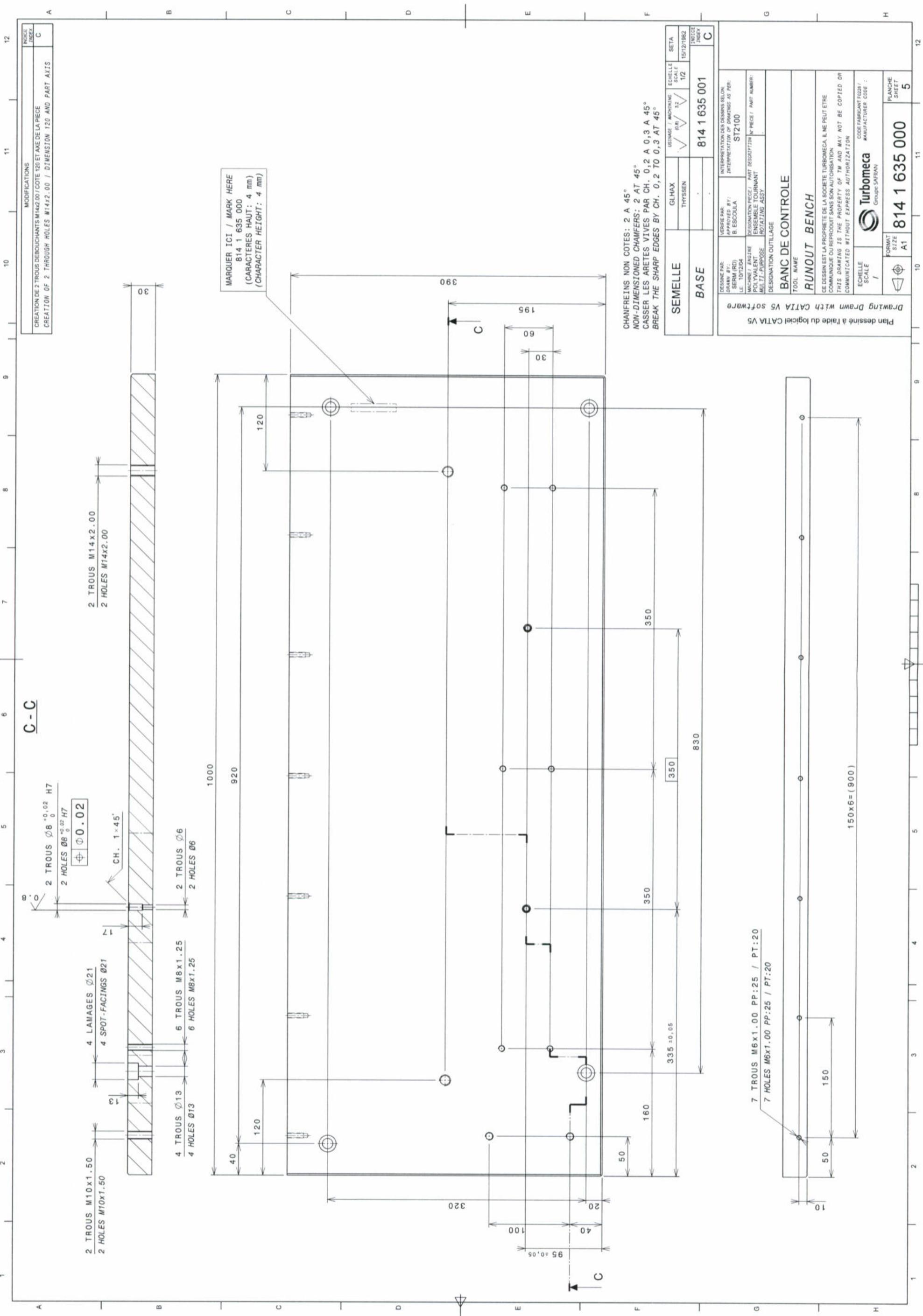
021

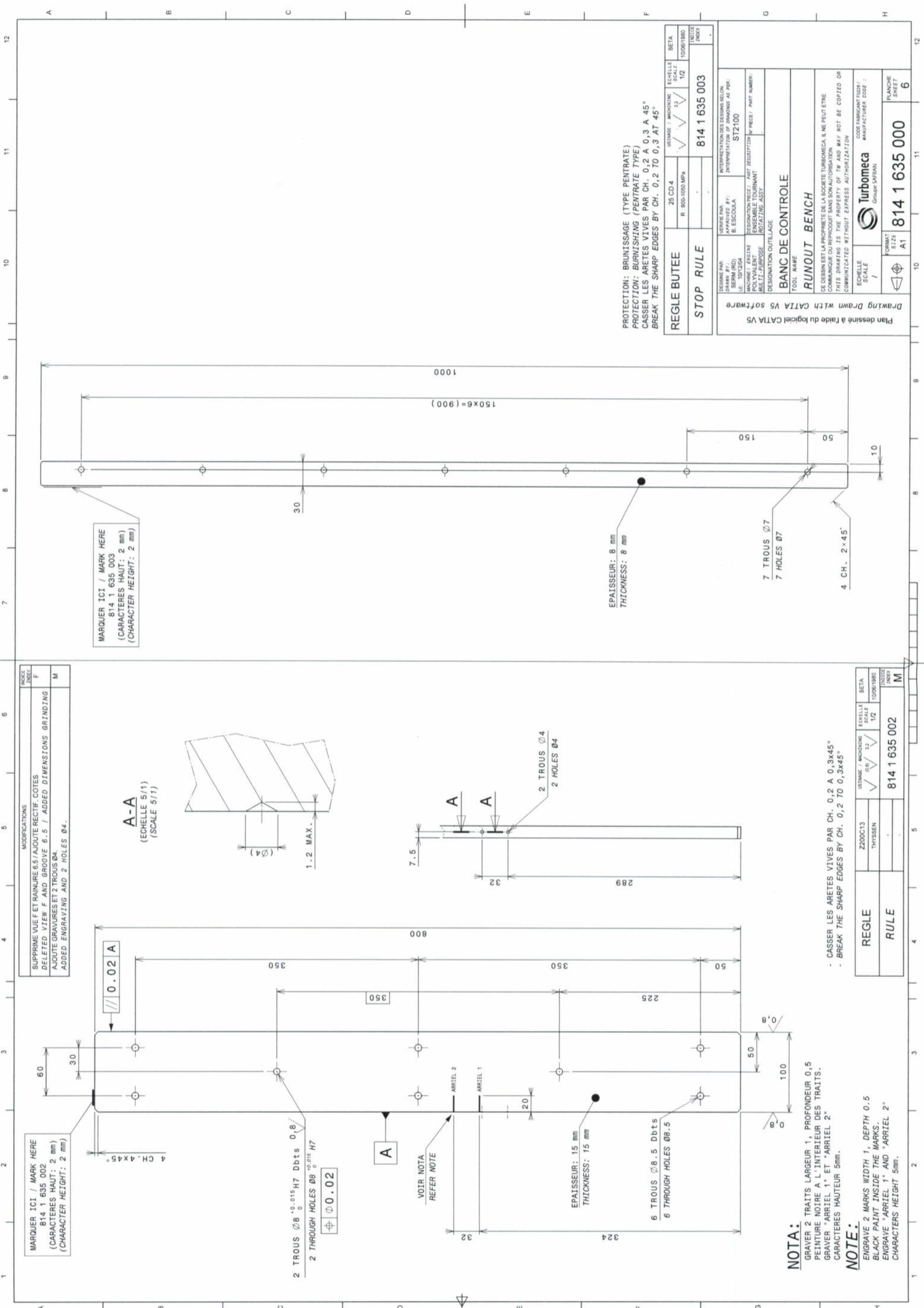
B - B
(Echelle : 2:1)
(SCALE : 2:1)

(NOT TO SCALE : 2:1)
(SCALE : 2:1)

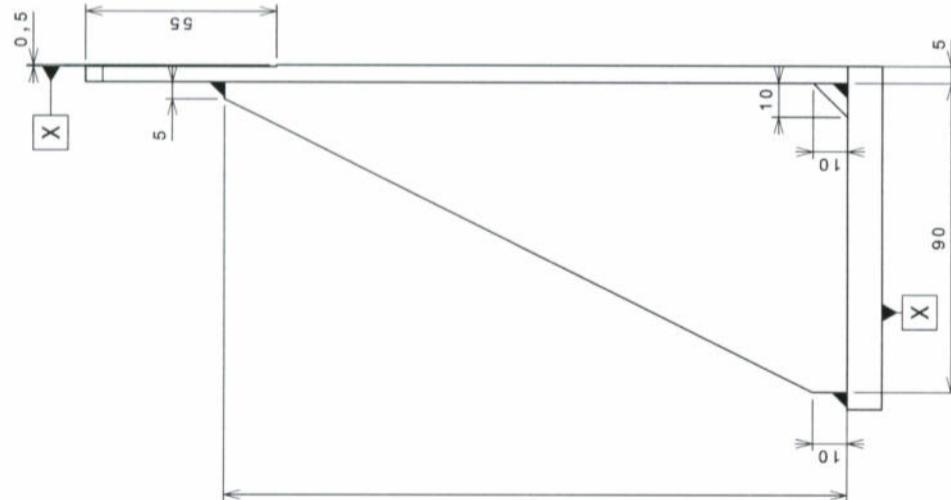
This technical drawing illustrates a mechanical assembly, likely a bearing housing or a similar component. The assembly features a central vertical shaft with a stepped profile. At the top, a flange is secured with four bolts, each accompanied by a lock washer (part 009). A bearing (part 016) is mounted on the shaft, supported by two washers (part 055). A lock washer (part 016) is also present on the side of the bearing. The shaft is supported by two bearings (part 024) housed within a housing (part 008). A lock washer (part 050) is attached to the side of the housing. The drawing includes several dimension lines and labels: 'B' indicates the width of the housing, 'B' indicates the width of the bearing housing, 'A' indicates the height of the housing, and 'C' indicates the height of the bearing housing. A note '(x4)' is placed near the top of the shaft, likely referring to the four lock washers.

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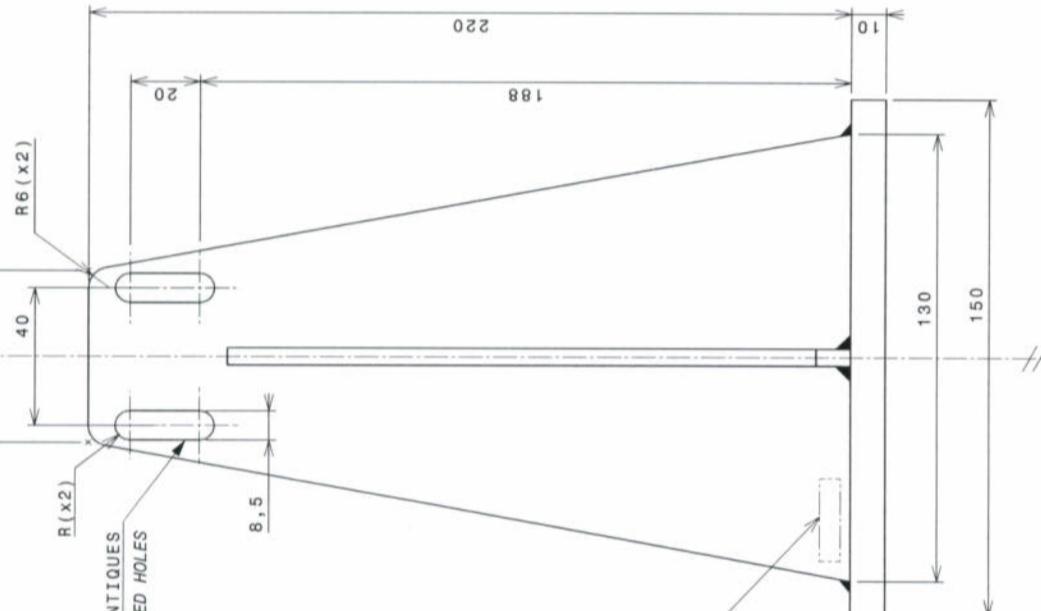




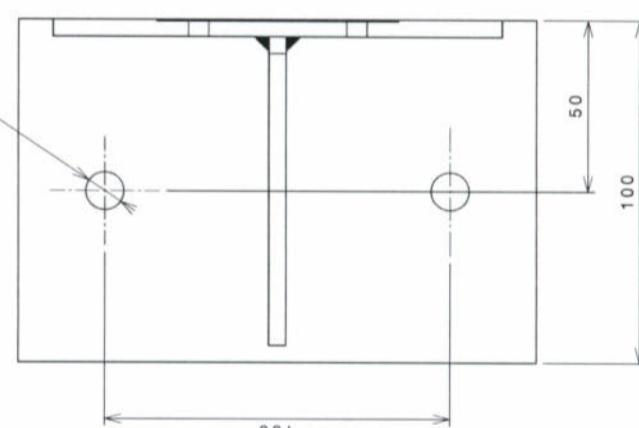
MODIFICATIONS	
REPLACE TARAUDAGE PAR DEUX OBLONGS PARALLELES / FACE AVANT BLANCHE	INDICE JASSE
REPLACE TAPPING BY TWO PARALLEL ELONGATED HOLES / FRONT FACE	B
AJOUTE MARQUAGE PIECE	
ADDED PART MARKING	I



MARQUER IC1 / MARK HERE
814 1 635 004
(CARACTÈRES HAUT: 2 mm)
(CHARACTER HEIGHT: 2 mm)



2 TROUS Ø11 DBTS
2 THROUGH HOLES Ø11



PROTECTION: PEINTURE GIVREE NOIRE SAUF FACE REPÈRE
PROTECTION: BLACK GLOSSY PAINT, EXCEPT MARKED FACE
CASSER LES ARÈTES VIVES PAR CH. 0,2 A 0,3 A 45°
BREAK THE SHARP EDGES BY CH. 0,2 TO 0,3 AT 45°

REP.	ITEM	QUANT.	DESIGNATION / DESCRIPTION	TOLE NOIRE	TOLE NOIRE
C	1	RAIDISSEUR	RAIDISSEUR	TOLE NOIRE	TOLE NOIRE
B	1	PLAT	PLAT	TOLE NOIRE	TOLE NOIRE
A	1	SUPPORT	SUPPORT	TOLE NOIRE	TOLE NOIRE

REP.	ITEM	QUANT.	DESIGNATION / DESCRIPTION	TOLE NOIRE	TOLE NOIRE
SUPPORT DE			USINAGE / MACHINING	ÉCHELLE / SCALE	ÉCHELLE / SCALE
BUTEE			ENSEMBLE ROND	3,2 /	3,2 /
STOP	SUPPORT	WELDED ASSEMBLY	BLACK PLATE	1/2	1/2

REP.	ITEM	QUANT.	DESIGNATION / DESCRIPTION	TOLE NOIRE	TOLE NOIRE
			VERIFIE PAR: / APPROVED BY: B. ESCOLA	INTERPRETATION DES DESSINS SELON: / INTERPRETATION OF DRAWINGS AS PER:	ST2100
			LE: 10/12/04		

DESIGNATION PIÈCE / PART DESCRIPTION / PART NUMBER:
ENSEMBLE ENTOURANT
POUR VERTICALEMENT
ET/OU A L'ÉPOUSE
ROTATIF ASSY

DESIGNATION OUTILAGE
TOOL NAME
BANC DE CONTRÔLE

RUNOUT BENCH

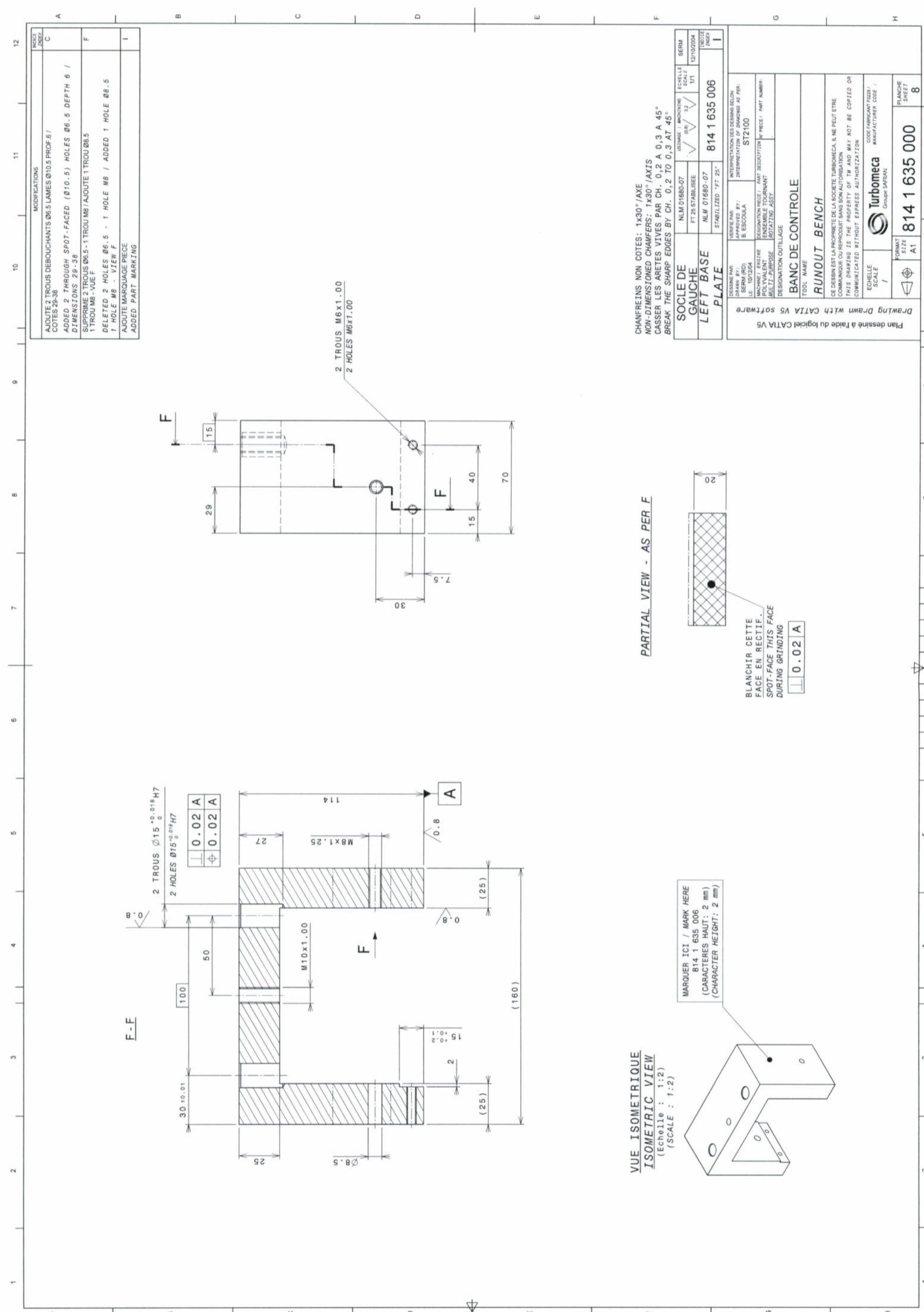
CE DESSIN EST LA PROPRIÉTÉ DE LA SOCIÉTÉ TURBOMECA. IL NE PEUT ÊTRE
COMMUNIQUÉ OU REPRODUIT SANS SON AUTORISATION
THIS DRAWING IS THE PROPERTY OF TURBOMECA
COMMUNICATED WITHOUT EXPRESS AUTHORIZATION
N° PIÈCE / PART NUMBER:

CODE FABRICANT/FOUR /
MANUFACTURER CODE :
Turbomeca
Groupe Safran

FORMAT: / SIZE:
A1 814 1 635 000

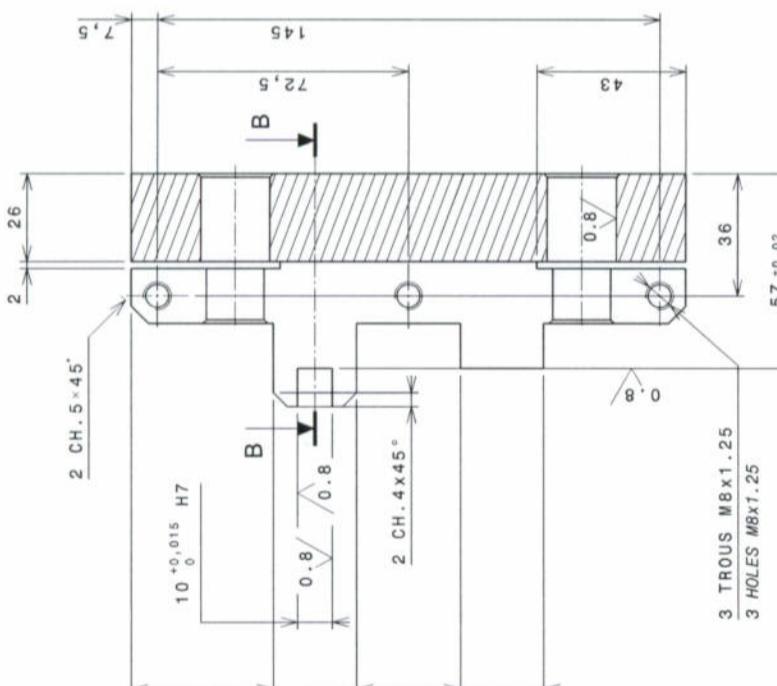
PLANCHE / SHEET
7

12 11 10 9 8 7 6 5 4 3 2 1

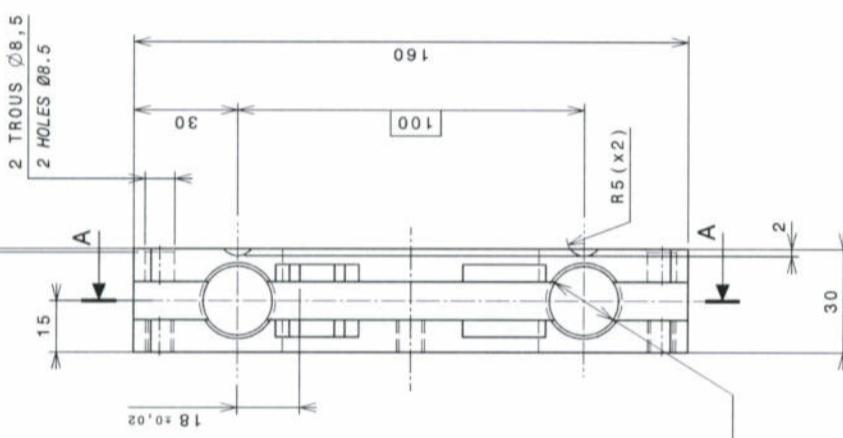
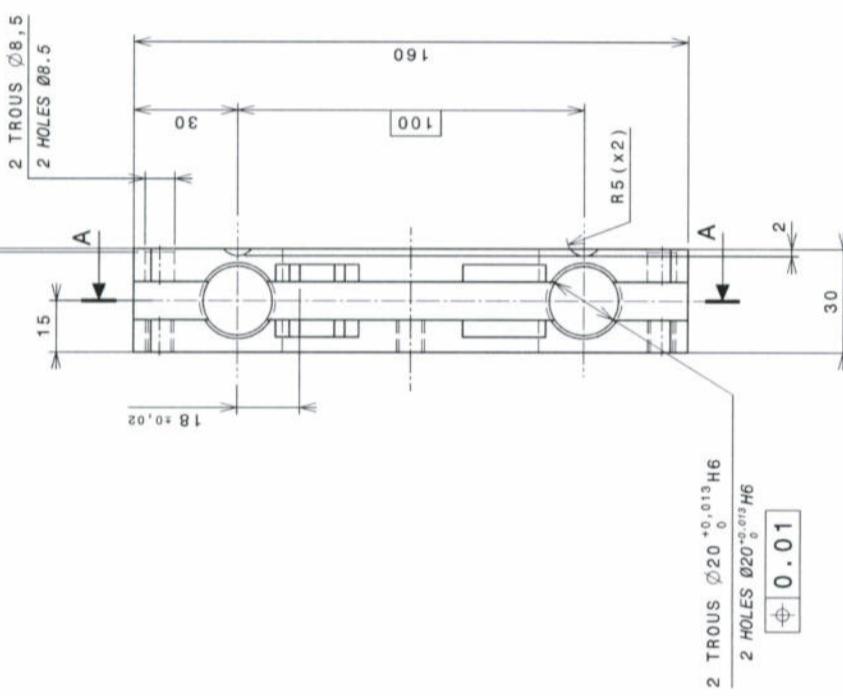


MODIFICATIONS		INDICE INDEX
AJOUTE TROU M8x1.25 COTE 8		H
ADDED HOLE M8x1.25 DIMENSION 8		
SUPPRIME TROU Ø16 COTE 7 / QTE 2 A ¹		
COTE 67 DEVIENT COTE 68 /REMPPLACE R4 PAR CH.4x45°		
DELETED HOLE Ø16 DIMENSION 7 / QTY 2 TO 1		
DIMENSION 67 BECOMES DIMENSION 68 / REPLACED R4 BY CH.4x45°		

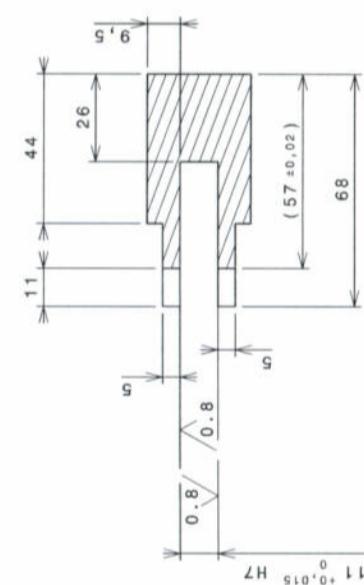
A-A



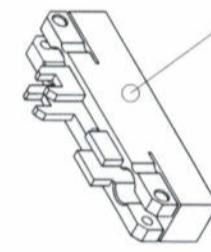
2 CH. 1x30° / AXIS



B-B



VUE ISOMETRIQUE
ISOMETRIC VIEW
(Echelle : 1:2)
(SCALE : 1:2)



INTERPRETATION DES DESSINS SELON
INTERPRETATION OF DRAWINGS AS PER:

PROTECTION: BRUNISSEAGE (TYPE PENNTRATE) SAUF 0,8
PROTECTION: BURNISHING (PENNTRATE TYPE) EXCEPT 0,8

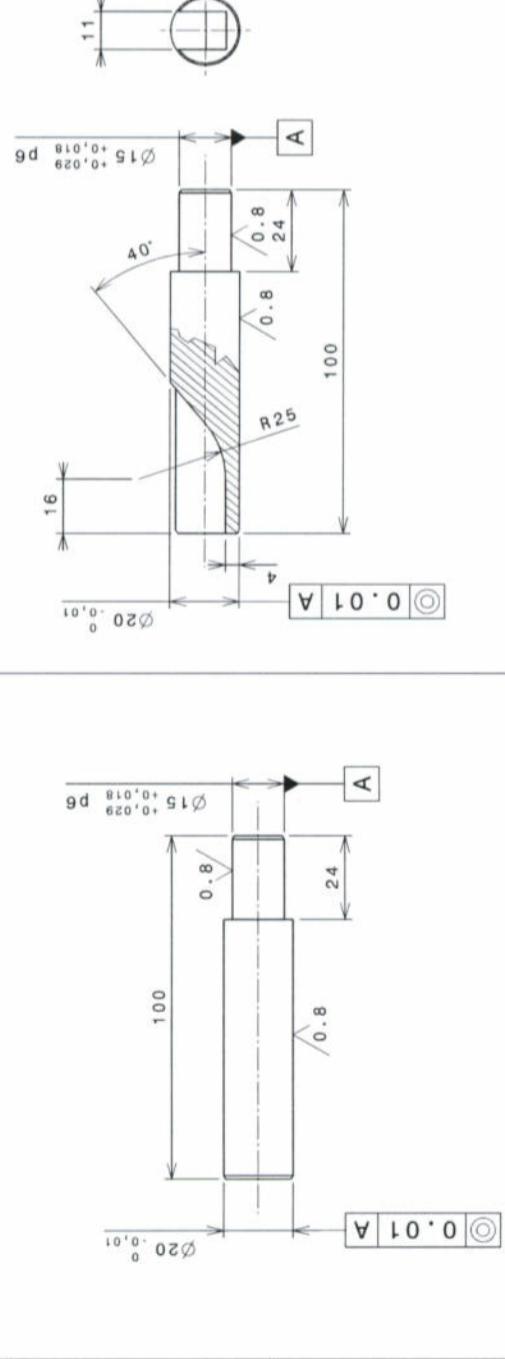
CHANFREINS NON COTES: 1 A 45°

NON-DIMENSIONED CHAMFERS: 1 AT 45°

CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45°

BREAK THE SHARP EDGES BY CH. 0,2 TO 0,3 AT 45°

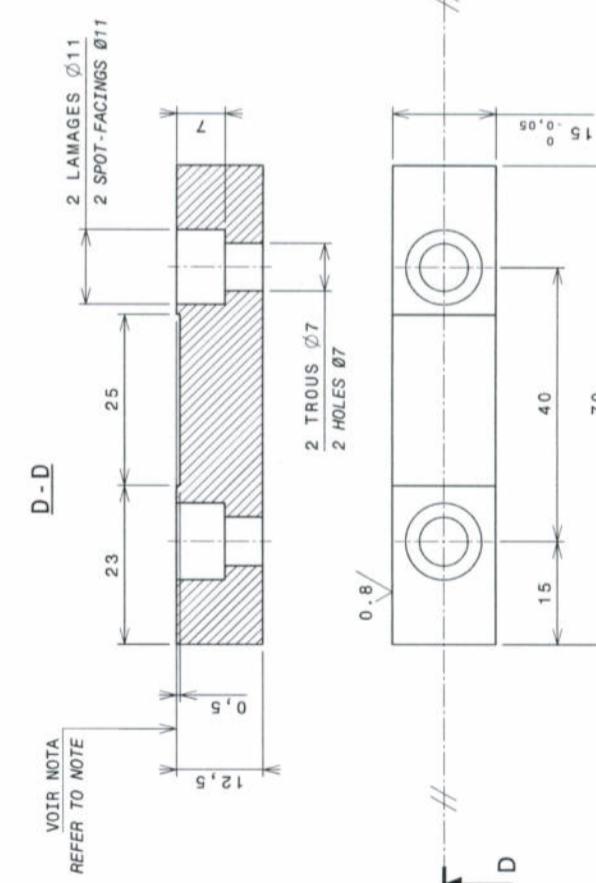
MODIFICATIONS	MODIFICATIONS
SUPPRIMER RAINURE / COTE 80 DEVIENT 100 DELETED GROOVE / DIMENSION 80 BECOMES 100	NOUVELLE PIÈCE NEW PART
MATIÈRE SPÉCIALE OMYX DEVIENT 35NCD16 ADULTE PROTECTION OTE 4A.2	—
SPECIAL "OMYX" MATERIAL BECOMES 35NCD16 ADDED PROTECTION / QTY : 4 TO 2	—



PROTECTION: BRUNISSEAGE (TYPE PENTRATE) SAUF 0,8
PROTECTION: BURNISHING (PENTRATE TYPE) EXCEPT 0.8
CHARNIRES NON COTES: 1x30° / AXE
NON-DIMENSIONED CHAMFERS: 1x30° / AXIS
CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45°
PROTECTION: BRUNISSEAGE (TYPE PENTRATE) SAUF 0,8
PROTECTION: BURNISHING (PENTRATE TYPE) EXCEPT 0.8
CHARNIRES NON COTES: 1x30° / AXE
NON-DIMENSIONED CHAMFERS: 1x30° / AXIS
CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45°

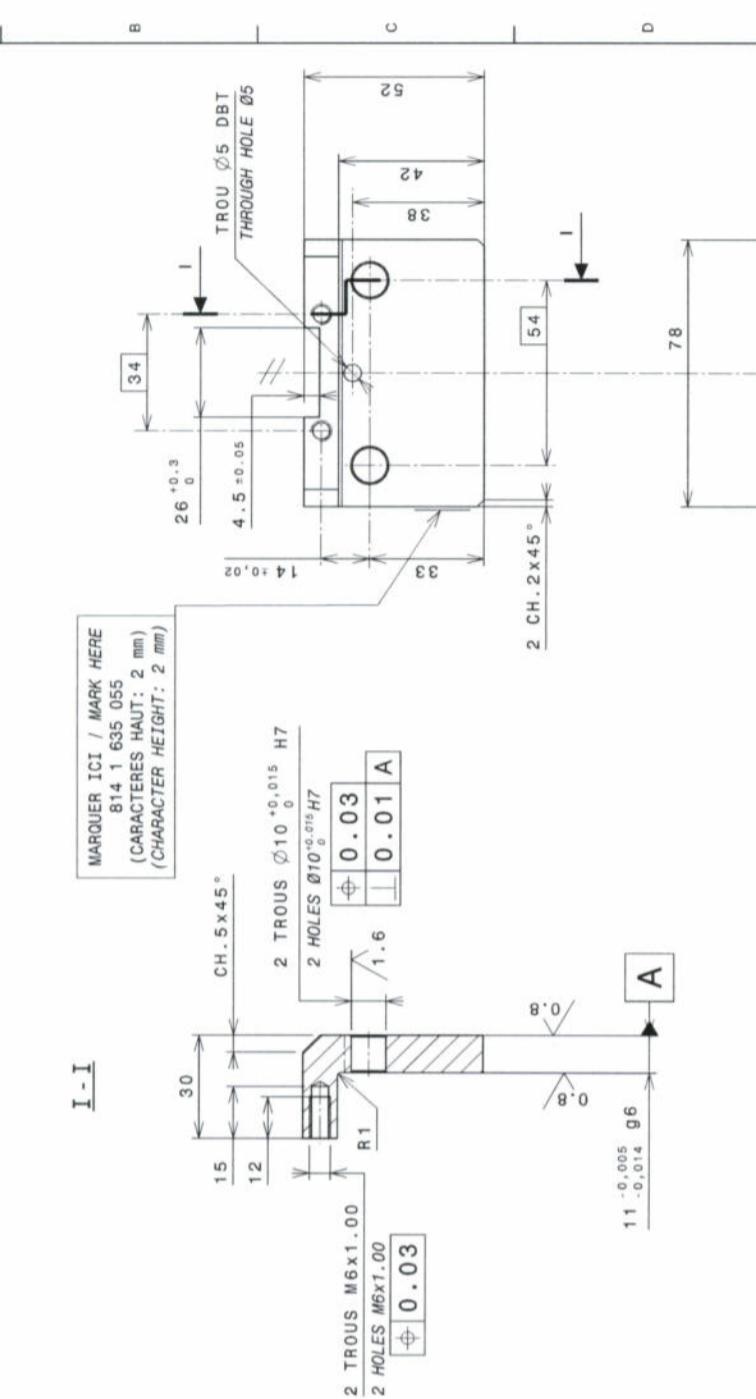
BREAK THE SHARP EDGES BY CH. 0, 2 10 0, 3 AT 45°									
BREAK THE SHARP EDGES BY CH. 0, 2 10 0, 3 AT 45°									
GUIDE	35 NCD 16	USAGE / MACHINING R : 1600-1800 MPa	SCALAGE 0.8	32 √	ÉCHELLE SERM	1/1	SCALAGE 0.8	32 √	ÉCHELLE SERM
GUIDE	35 NCD 16	USAGE / MACHINING R : 1600-1800 MPa	SCALAGE 0.8	32 √	ÉCHELLE SERM	1/1	SCALAGE 0.8	32 √	ÉCHELLE SERM
GUIDE	814 1 635 009	-	-	-	INDEX GUIDE	-	-	-	INDEX GUIDE
GUIDE	814 1 635 052	-	-	-	INDEX GUIDE	-	-	-	INDEX GUIDE

MODIFICATIONS	INDICE TASER
AJOUTE FRAISAGE PROFONDEUR 0.5 mm ADDED MILLING DEPTH 0.5 mm	A



NOTA: - FACE TERMINEE SUIVANT CONDITIONS D'ENSEMBLE.

NOTA: - FACE TERMINEE SUIVANT CONDITIONS D'ENSEMBLE



卷之三

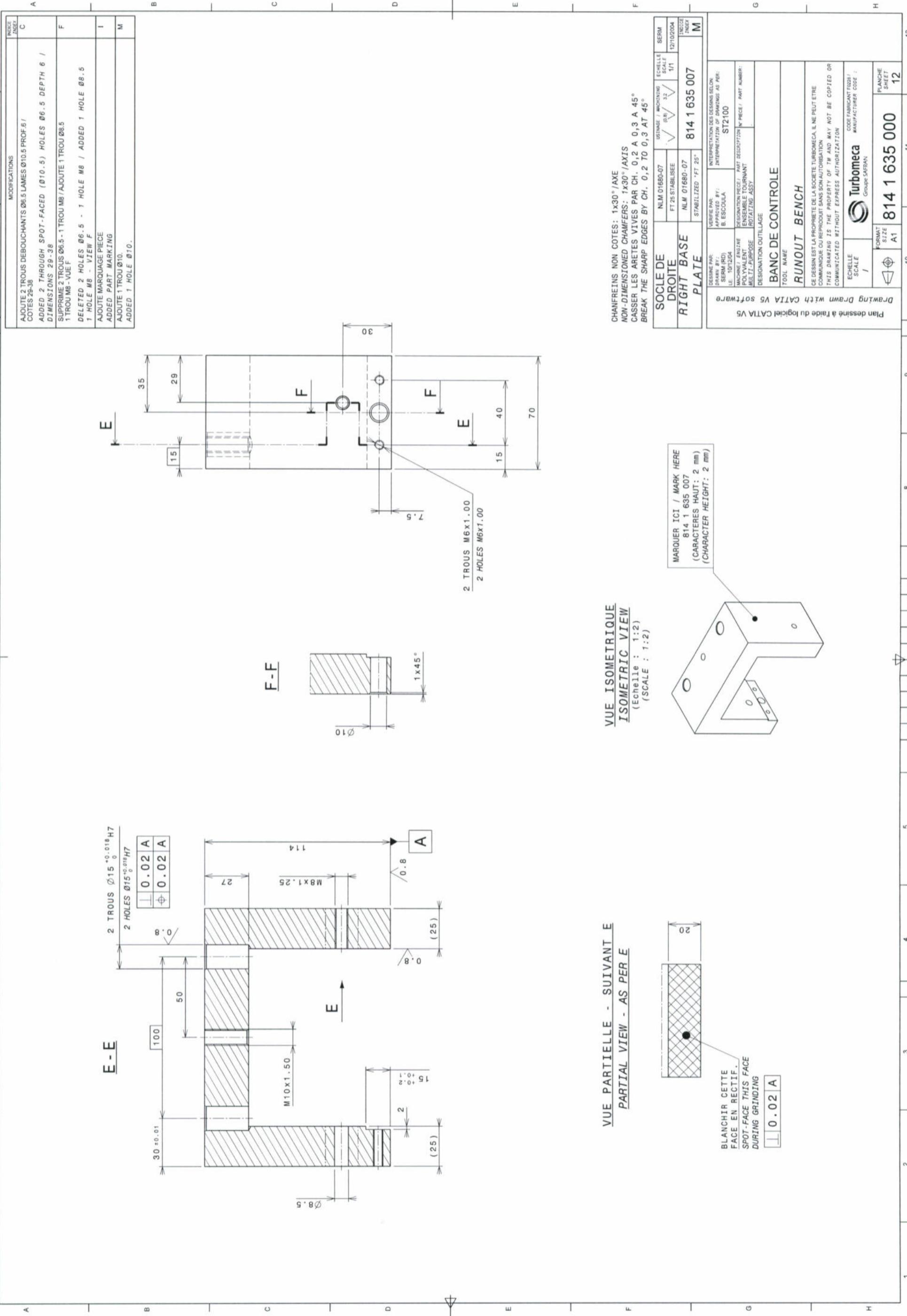


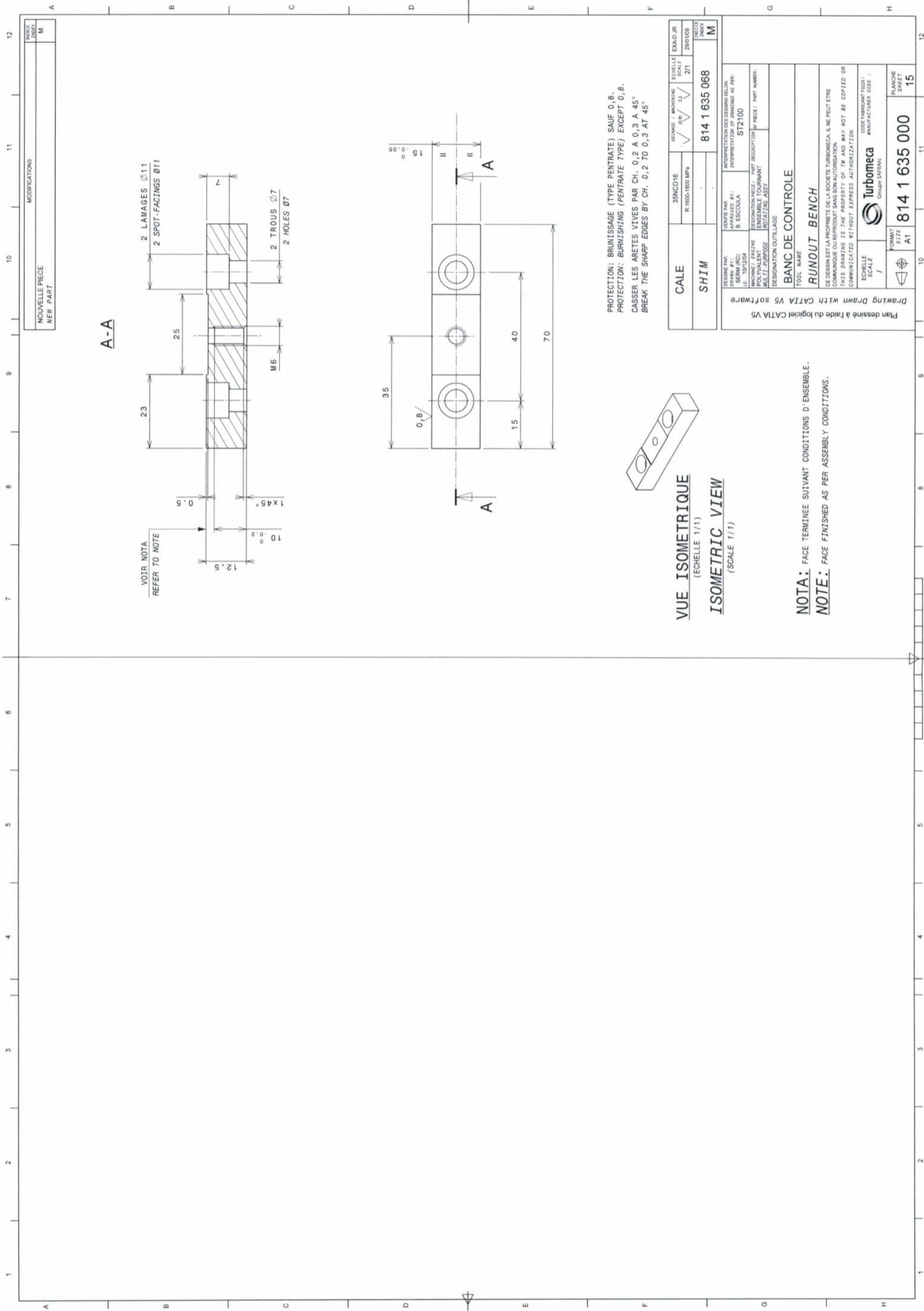
SUPPORT GALETS DEPORTES	25 CD 4 R 90/1050 MPa	63/NAME / MACRON/NG (6) (16) ✓	ÉCHELLE SCALE 1/2	SERIM 12/10/2004 INDEX INDEX
OFFSET ROLLERS SUPPORT		8141635055		

SUPPORT		SOFTWARE	
DESSINÉ PAR: DRAINED BY: LE: 10/12/04	VERIFIÉ PAR: APPROVED BY: B. ESCOLA	INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST2100	INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST2100
MACHINE / ENGINE POLYVALENTE		ENSEMBLE ET FOURNITURE PART REQUISITION / PART NUMBER:	



A number line starting at 10 and ending at 12. The line is divided into four equal segments by tick marks. The first tick mark is labeled 10 1/4, the second is labeled 11, and the third is labeled 11 1/4. The fourth segment ends at 12.





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